



# TECHNICAL DATA SHEET

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ASTM-D-237 SHELLAC  
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**PRODUCT:** 100% Shellac based finish and sealer available in clear and amber tones.

**DESCRIPTION:** ASTM-D-237 Shellac is recommended as a finish for bare or previously coated interior wood surfaces.

**PROPERTIES:**

SOLIDS (Weight)..... 28% Minimum  
COLORS..... Clear or Orange  
APPROXIMATE COVERAGE.....400-600 sq. ft.  
**DRYING TIME:**  
SET TO TOUCH.....Within 15 Minutes  
DRY HARD..... Within 60 Minutes  
SHELF LIFE..... 1 Year

**SURFACE PREPARATION:**

Surface to be coated must be clean, dry, and free of all foreign contaminants including grease, oil, dirt and paint. Remove any wax with mineral spirits. Sand bare wood as smoothly as possible and remove all dust.

**MIXING/APPLICATION INSTRUCTIONS:**

Stir well before and occasionally during use. May be applied at container consistency if desired. May be thinned to desired consistency with denatured alcohol (ethanol). Apply evenly and consistently and allow to dry for 45 minutes before sanding with 120 or finer grit sandpaper. Remove all dust and apply second coat. Allow subsequent coats to dry at least 60minutes before light sanding and re-coat. May be brushed, wiped or sprayed on.

**PRECAUTIONS:**

KEEP OUT OF REACH OF CHILDREN.  
USE WITH ADEQUATE VENTILATION.  
AVOID CONTACT WITH SKIN AND EYES.  
READ MATERIAL SAFETY DATA SHEET BEFORE USING.  
CONTENTS ARE FLAMMABLE.